APPROVED BY DRAFTSMAN | O.G. FIG. CLASS 700 | SUBCLASS 102

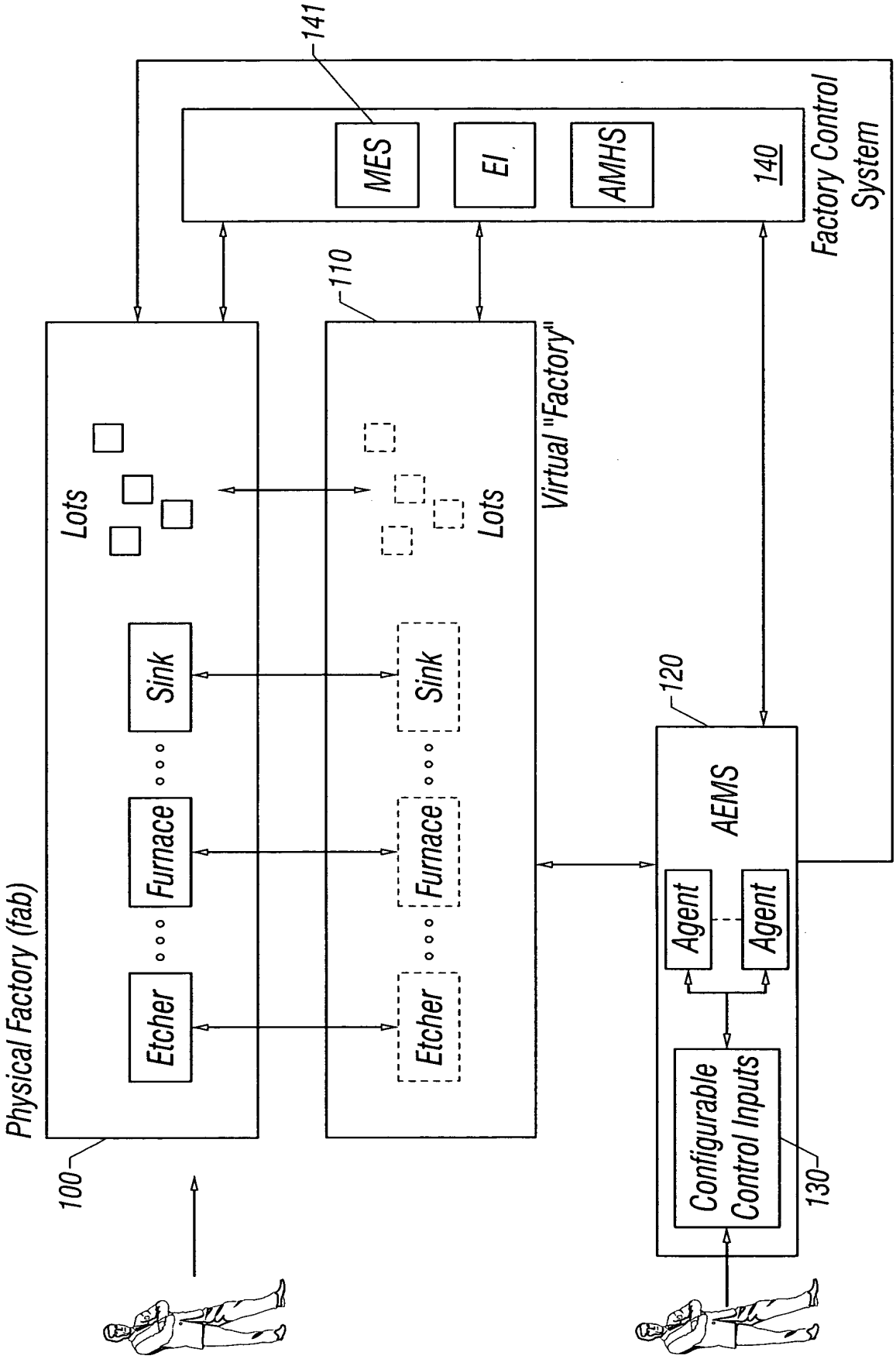

FIG. 1

09/825,626 - 03/30/2001

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DRAFTSMAN
CLASS SUBCLASS

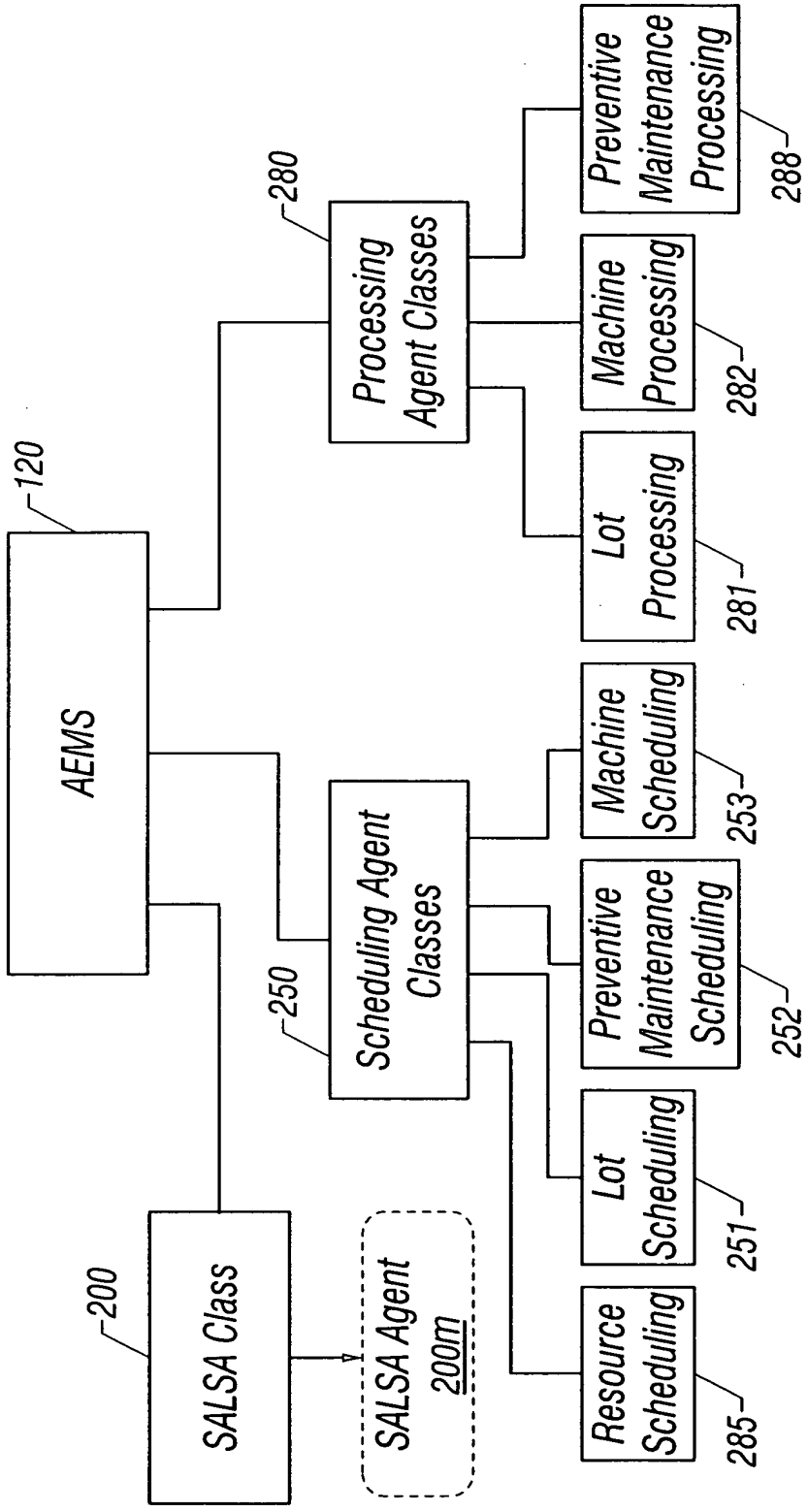

FIG. 2A

Docket # M-7511 US

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O.G. FIG. CLASS SUBCLASS

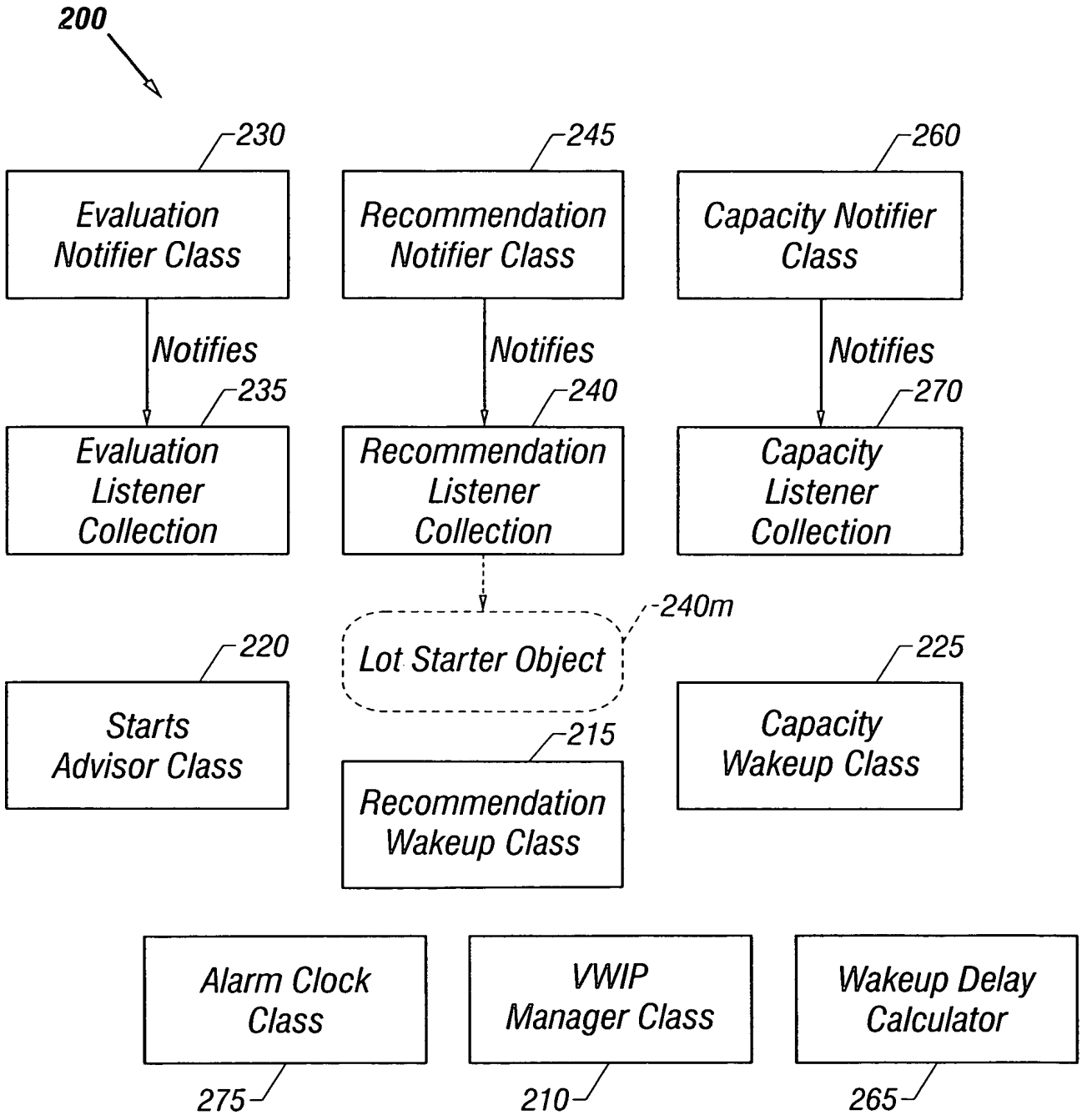

FIG. 2B

Docket # M-7511 US
Application # 09/952,505

APPROVED O.G. FIG.
BY CLASS SUBCLASS
EXAMINER

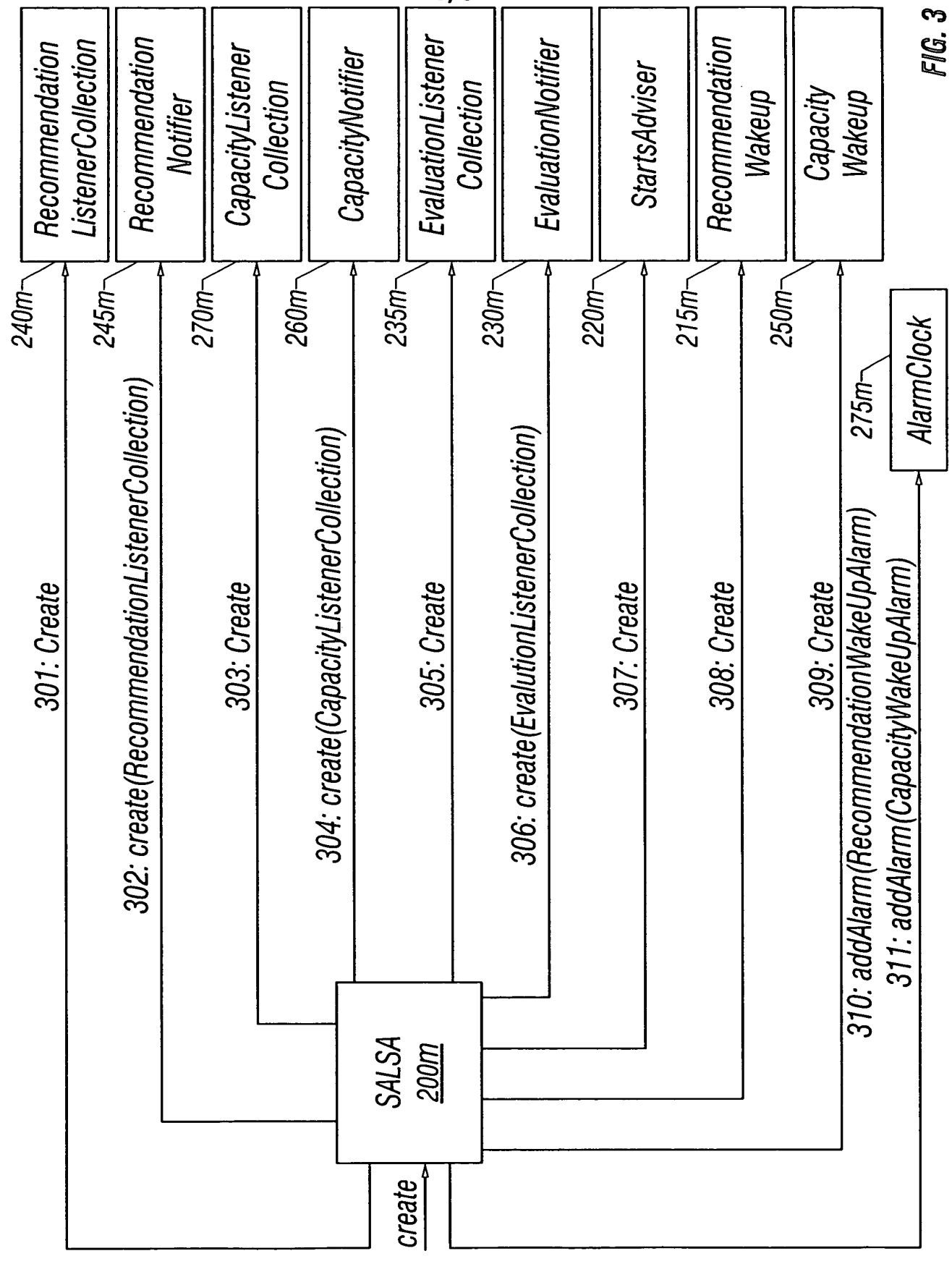

FIG. 3

Docket # M-7511 US

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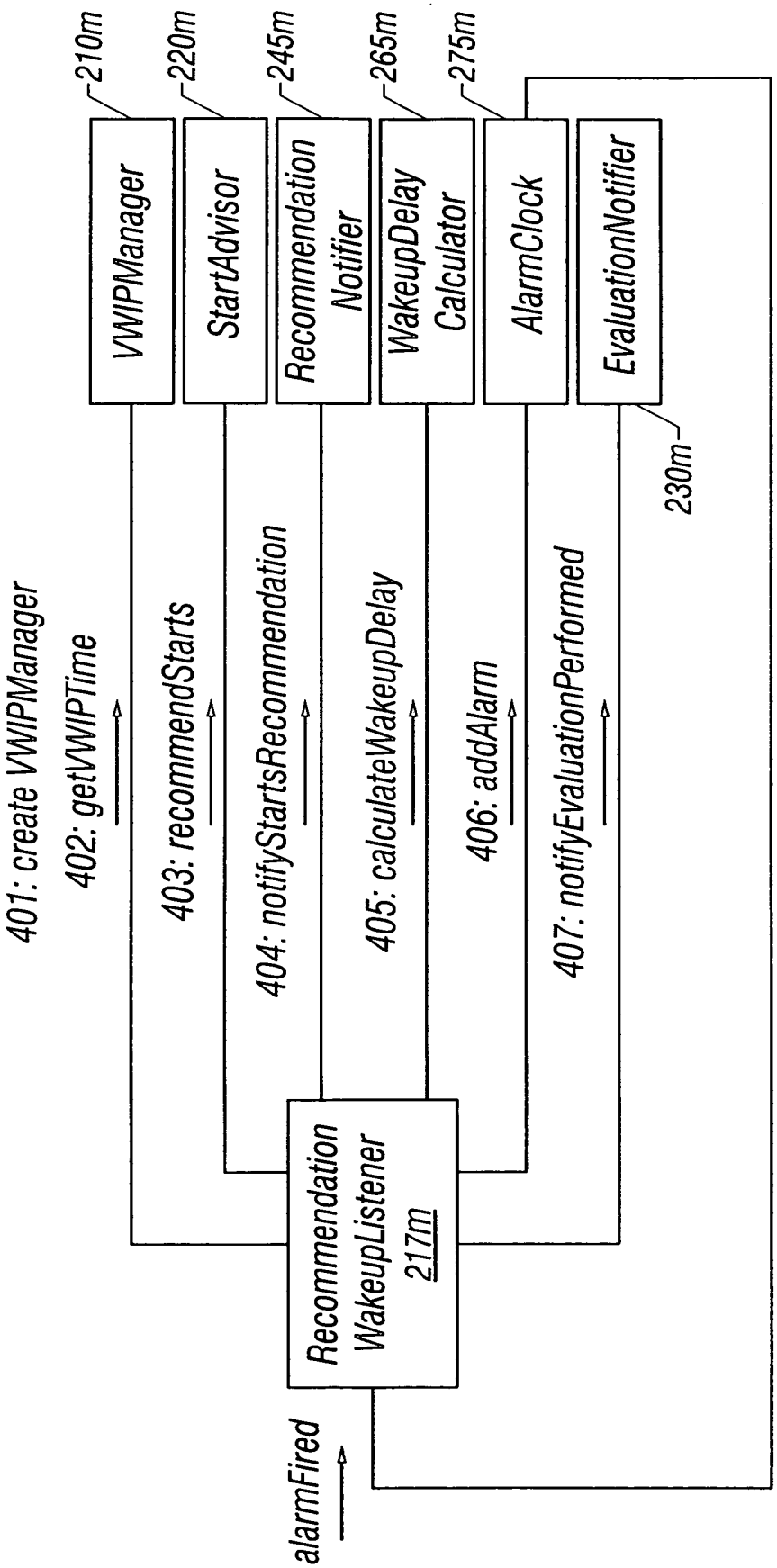

FIG. 4

T0024/0 '92252860

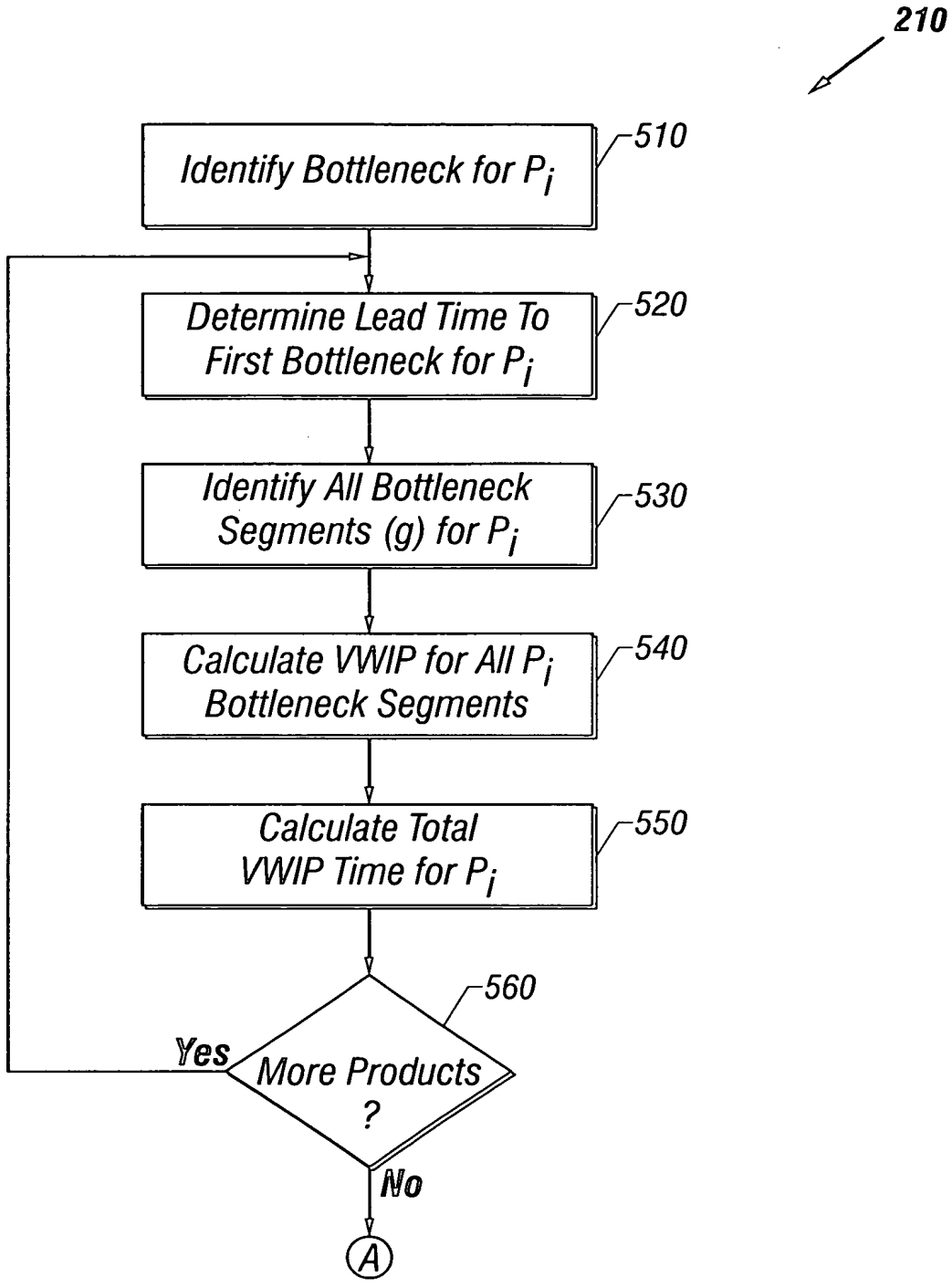
210
Identify Bottleneck for P_i
510
Determine Lead Time To First Bottleneck for P_i
520
Identify All Bottleneck Segments (g) for P_i
530
Calculate VWIP for All P_i Bottleneck Segments
540
Calculate Total VWIP Time for P_i
550
More Products ?
560
Yes
No
A

FIG. 5A

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DRAFTSMAN

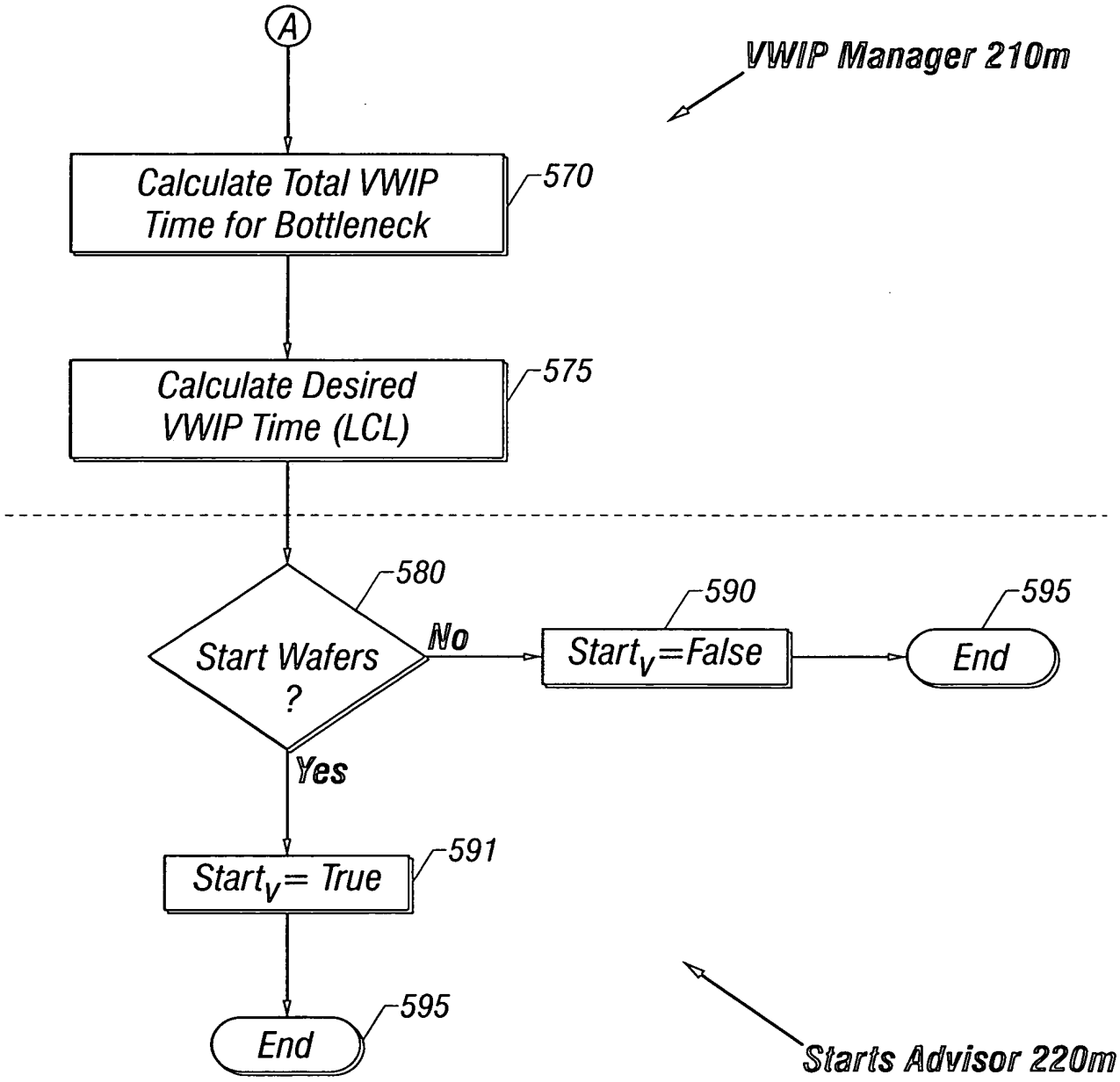

FIG. 5B

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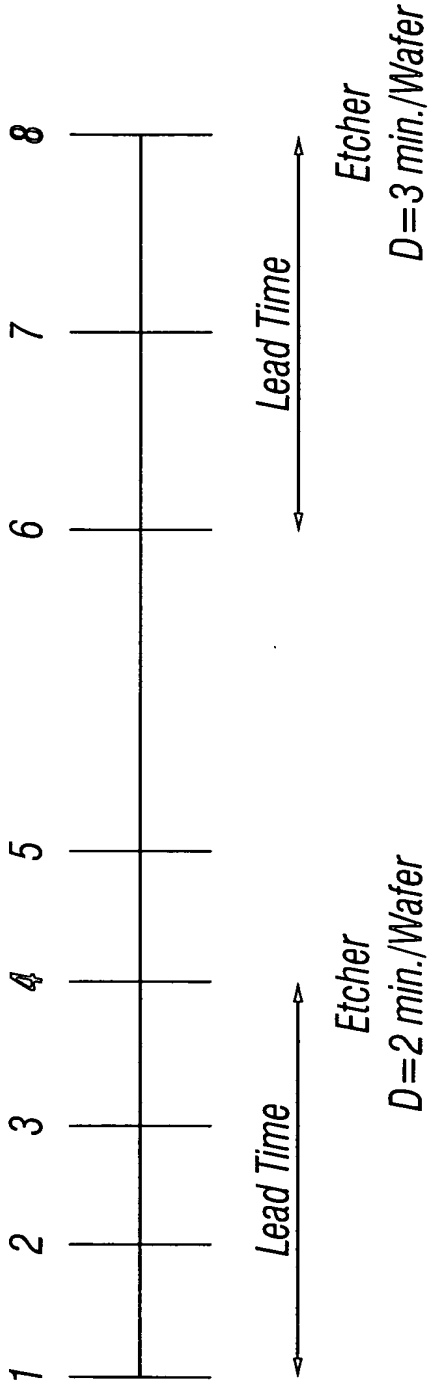

FIG. 6

2002/0052850

APPROVED O.G. FIG.
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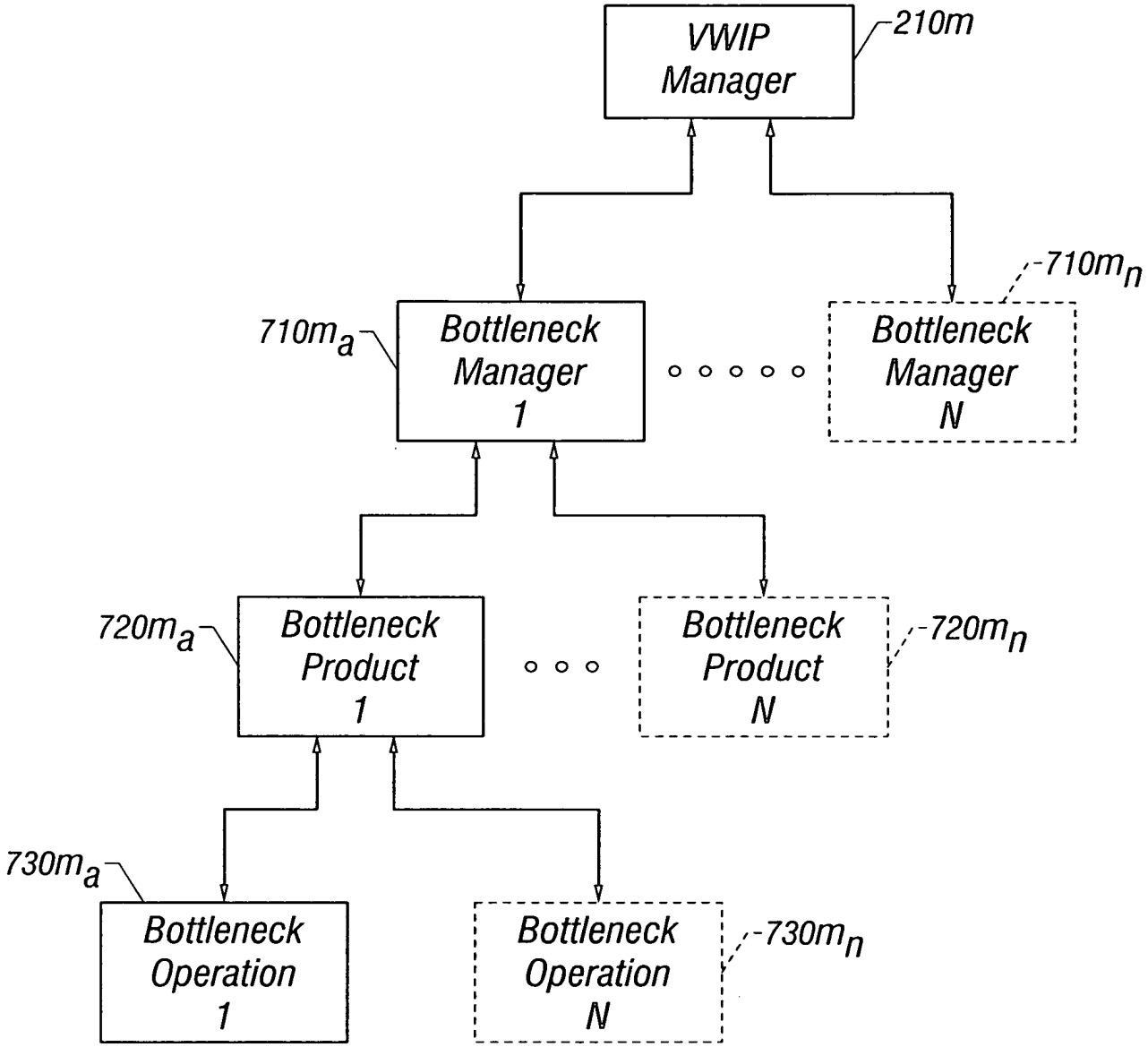

FIG. 7

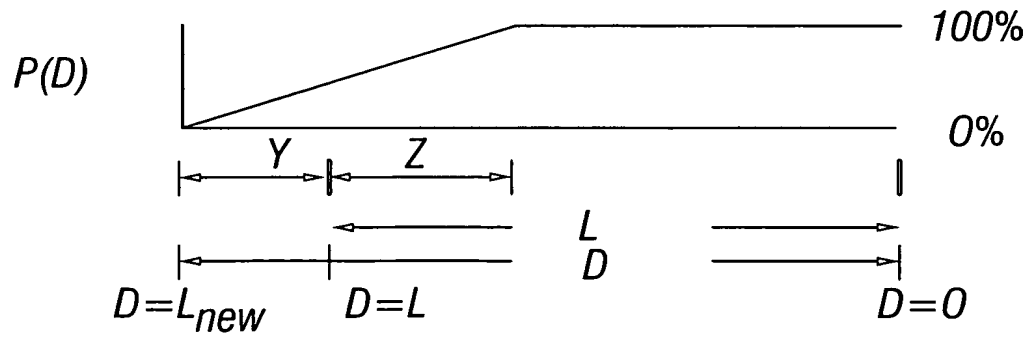

FIG. 8

Doc 2005-0705